



Industrie Service

# CERTIFICATE

(Certificate of conformity with technical requirements in: )  
**API STANDARD 6FA FOURTH EDITION, JUNE 2018**

Certificate No.:270887

Ref. Test report No.:270888

Name and postal address of applicant: **ValPro s.r.o.**  
**Kopcianska 10, Bratislava, Slovakia**

We hereby certify that the fire test on below valves have been conducted at the laboratory designated by manufacturer and witnessed by TÜV inspector according to requirements of API STANDARD 6FA FOURTH EDITION, JUNE 2018, the testing results of valves meet the requirements of API STANDARD 6FA FOURTH EDITION, JUNE 2018

### 1. Description of Test Valve :

Type of Test Valve	Q347N-600LB-8"-AA3 Ball Valve
Description of Valve	Ball Valve
Valve Size (NPS)	8"
Pressure Rating ( ANSI Class )	Class 600
Valve Body Material	ASTM A350 LF2

### 2. Qualified Range of Valves :

Type	Ball Valves
Description of Valves	Ball Valves
Qualified Sizes (NPS) ( according to API 6FA Table 4 )	8" and larger
Qualified Pressure Ratings ( Class) ( according to API 6FA Table 6 )	600;900
Qualified Marking ( according to API 6FA Para.4.5 )	Qualified valves shall be permanently marked: <b>6FA</b>
Remark: the technical data of test valve see back of this certificate appendix 1.	

This certificate is issued according to API STANDARD 6FA FOURTH EDITION, JUNE 2018, based upon the result of testing report on above mentioned test valve. The additional valves qualification shall be limited on similar valves of same basic design as the test valve and same nonmetallic materials as the test valve in the seat-to-closure member seal, seat-to-body seal, stem seal, and body joint and seal according to API STANDARD 6FA FOURTH EDITION, JUNE 2018, Para.5.

Shanghai, July 24, 2020  
(Place, date)

*chen*

**Guilin Chen**  
**TÜV SÜD Industrie Service GmbH**

Westendstr.199  
80686 München Germany

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Industrie Service

**Appendix 1:**

**Certificate No.:270887**

**Ref. Test report No.:270888**

**Name and postal address of applicant: ValPro s.r.o.  
Kopcianska 10, Bratislava, Slovakia**

**Technical Data of Valve**

**1. Type of Test Valve:** Q347N-600LB-8"-AA3 Ball Valve

**2. Description of Test Valve:** Ball Valve

**3. Details of Valve:**

Valves Size ( NPS ) Material	8"
Part Name	
Body	ASTM A350 LF2
Bonnet	ASTM A350 LF2
Ball	ASTM A350 LF2+ENP
Seat Insert	DEVLON-V
Stem	ASTM A182 F6a
Gasket	SS304+Graphite
Lower Cap	ASTM A350 LF2
Packing	Graphite
Gland	ASTM A216 WCB
Nuts	ASTM A194 7
Bolts	ASTM A320 L7
Screw	ASTM A320 L7
O-Ring	VITON
Spring	INCONEL X-750
Seat Ring	ASTM A350 LF2
Design Drawing No.:	AA3 2018-06-09-03



*Guilin Chen*

**Guilin Chen**

**TÜV SÜD Industrie Service GmbH**

Westendstr.199  
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**Shanghai, July 24, 2020**

*(Place, date)*

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# Test Report

(Fire test for valves according to API STANDARD 6FA FOURTH EDITION, JUNE 2018)

Certificate No.:270887  
Test Report No.:270888

Applicant: ValPro s.r.o.  
Kopcianska 10, Bratislava, Slovakia

Inspection body: TÜV SÜD Industrie Service GmbH  
Floor 3-13, No.151, Heng Tong Road, Shanghai, P. R. China

Lab of test: Quality Inspecting Center of Pump and Valve Products of Zhejiang  
Province

Test Date: June 18, 2020

Description of valves: Q347N-600LB-8"-AA3 Valve  
Size:8"  
Pressure Rating: Class 600  
Drawing No.: AA3 2018-06-09-03

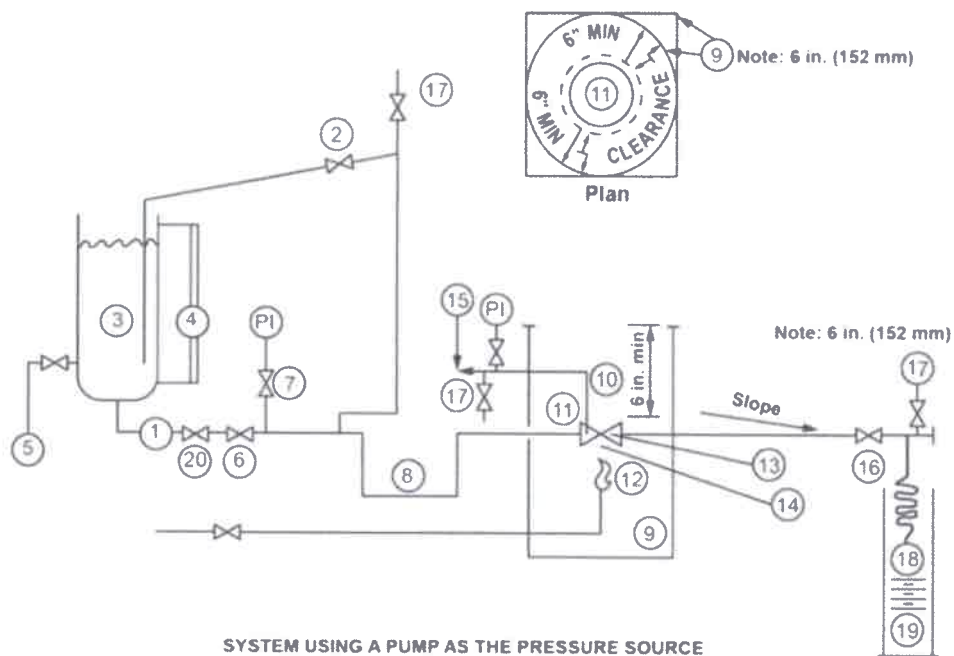
Test Witnessed By: WANG Zhilin / TÜV SÜD Inspector

## Inspection and Tests

### 1. Conformity of Equipment

The test equipment was verified by TÜV SÜD inspector according to requirements of API STANDARD 6FA FOURTH EDITION, JUNE 2018, Para 4.3 and found satisfactory. The detail arrangement of the fire-test equipment is shown below:

**Figure 1** Typical Fire-Test System Using a Pump as the Pressure Source



### Legend

- |   |  |
|---|--|
| 1. Pressure source  | 11. Test valve mounted horizontally with stem in horizontal position |
| 2. Pressure regulator and relief  | 12. Fuel supply to burners   |
| 3. Vessel for water   | 13. Calorimeter-1½" in. cubes  |
| 4. Calibrated sight gauge or equivalent   | 14. Flame temperature thermocouple                                   |
| 5. Water supply   | 15. Pressure gauge and relief valve see precautions                  |
| 6. Shutoff Valve connected to center cavity of valve  | 16. Shutoff valve  |
| 7. Pressure gauge   | 17. Vent valve   |
| 8. Piping arranged to provide vapor trap  | 18. Condenser  |
| 9. Flame envelope for test –horizontal clearance between any part of the valve and the closure shell shall be 6 in. (152mm) above | 19. Calibrated container.  |
| 10. Minimum height of flame envelope shall be 6 in.(152mm) above the top of the valve   | 20. Check valve  |



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2. Calibration of measurement and test instrument

The measurement and test instrument have been properly calibrated such as pressure gauge, thermocouples, etc.

3. Technical Data of Test Valve:

a) Description of test valve

Type of Test Valves	Q347N-150LB-8"-AA3 Ball Valve
Description of Valves	Ball Valve
Pressure Class	Class 600
Valve Size	8"
Face to Face	ASME B16.10
Designed Standard	API6D

b)Details of technical data on test valve

Part Name	Materials
Body	ASTM A350 LF2
Bonnet	ASTM A350 LF2
Ball	ASTM A350 LF2+ENP
Seat Insert	DEVLON-V
Stem	ASTM A182 F6a
Gasket	SS304+Graphite
Lower Cap	ASTM A350 LF2
Packing	Graphite
Gland	ASTM A216 WCB
Nuts	ASTM A194 7
Bolts	ASTM A320 L7
Screw	ASTM A320 L7
O-Ring	VITON
Spring	INCONEL X-750
Seat Ring	ASTM A350 LF2
Design Drawing No.:	AA3 2018-06-09-03

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4. Visual and dimensional Check on Valve Specimen:

The specimen valve was chosen at random by the manufacturer in its workshop and submitted to the laboratory. The visual and dimensional check was performed according to drawing No. AA3 2018-06-09-03 and results found satisfactory. The mark was verified on valve as following:

==	<u>8"</u>	<u>600</u>	<u>LF2</u>
Manufacturer` Brand	Size	Class	Material

The sample valve was equipped with a worm gearbox.

5. Document Review:

The chemical and mechanical test report of forgings was reviewed and found satisfactory. Also the inspection report of strength test, seal test and pneumatic test were reviewed and found satisfactory.

6. Preparation before testing:

6.1 The thermocouples and calorimeters were installed properly according to Figure 1,2,3,4 in API 6FA. Two thermocouples (part 14) are installed to measure flame temperature, one is located under valve body, another is located under valve stem, both within 1". Two calorimeters (part 13) are positioned to the same place as the thermocouples do , and a third one is positioned nearby the bottom cover.

6.2 The test system including test valve (part 11) was cleaned through by water before testing. All air was purged from test valve and testing system by water.

6.3 The test system was pressurized to 7.5 MPa (test pressure) after the test valve and system upstream of valve have been completely full of water and system downstream of the test valve have been completely empty of water. The system and test valve were carefully checked for leakage when the test pressure was held at 7.5 MPa. No leakage was found on system and test valve.

7. Fire Test:

7.1. Fire test with high pressure

The fire test was conducted according to API 6FA Section 4.4. The flame temperature reached 761°C within 2 minutes after ignition. The test pressure and temperature were maintained during the fire test.

The temperature and pressure were recorded continuously by the operators. The system and test valve was cooled down below 100 °C within 8 minutes by natural after 30 minutes fire test. The loss of water weight in vessel was measured by weighing scale and water in calibrated container (part 19) were read and recorded.





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Test result of fire test with high pressure

Item	API 6FA Required Value	Actual Value
Test Pressure ( MPa )	7.5 MPa	7.0 – 8.0 MPa
Test Temperature	761 - 980°C	773 – 803.5°C
Through-valve leakage according to API 6FA Para.4.4.2.2	≤ 400 ml / in. / min	31.6 ml / in. / min
Total weight of water through valve seat during cooling down period	0 ml	
Total time from fire test to cooling down	38 Minutes	
External Leakage according to API 6FA Para.4.4.2.2	≤ 100 ml / in. / min	0 ml / in. / min
Conclusion: the test result is satisfactory according to API 6FA.		

7.2. Fire test with low pressure

Decrease the test pressure to 0.72 MPa and maintain this pressure for 5 minutes, measure the through valve and external leakage for this period of 5 minutes.

The test result of the above both is shown as below:

Test result of low pressure test

Item	API 6FA Required Value	Actual Value
Test Pressure ( MPa )	0.72 MPa	0.72 MPa
Test Duration	5 Minutes	
Through-valve leakage according to API 6FA Para.4.4.3.2	≤ 40 ml / in. / min	0 ml / in. / min
External Leakage according to API 6FA Para.4.4.3.2	≤ 20 ml / in. / min	0 ml / in. / min
Conclusion: the test result is satisfactory according to API 6FA.		

8. Operational Test:

The test valve was cooled below 100 °C within 8 minutes after complete the fire test. The operational test was conducted according to API 6FA Para. 4.4.4. Open the test valve against the high test pressure differential. The test valve was moved to a partly open position close to the shutoff valve. Vent the piping and test valve body cavity to remove air or steam.

Then measured and recorded external leakage for a period of five minutes after valve was in the open position at high test pressure. The test result was recorded on below:

Test result of operational test

Item	API 6FA Required Value	Actual Value
Test Pressure ( MPa )	7.5 MPa	7.5 MPa
Test Time	5 minutes	
External Leakage according to API 6FA Para.4.4.4.2	≤ 200 ml / in. / min	0 ml / in. / min
Conclusion: the test result is satisfactory according to API 6FA.		



**Test Report No.:270888**

The undersigned, hereby declare that I have checked test valve and witnessed the fire test on the test valve according to API STANDARD 6FA FOURTH EDITION, JUNE 2018. The test result is satisfactory.

TÜV SÜD Industrie Service GmbH


WANG Zhilin

Date: July 24, 2020

**Annexes:**

- 1) Copy of Drawing No. AA3 2018-06-09-03;
- 2) Copy of Test Record of Fire Test No. WFM202006140.

